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### Hydroxyl Terminated Polyester Resin.

Delivery form: pale granules.

ALBESTER SilkyMatt<sup>TM</sup> 3600 is despatched from our Sant'Albano Stura - Italy production plant.

For further information regarding this product please refer to:

Synthomer Specialty Resins

Phone: +39 0172 658111

eMail: infopowder@synthomer.com

Property	Typical Value	Unit	Method <sup>1</sup>
Hydroxyl value	43 - 53	mg KOH/g	Synt. 12/89
Viscosity @200°C (ICI C&P)	6500 - 8000	m Pascal • s	Synt. 21/90
Colour (50% solution)	1 max	Gardner	Synt. 42/93
Acid value	4 max	mg KOH/g	Synt. 13/89
Other Properties			
Glass transition temper. (Tg)	approx. 63	°C	Synt. 43/93

<sup>1</sup> internal method based upon the specified norm

## **Application Advice**

ALBESTER SilkyMatt<sup>TM</sup> 3600 resin is specifically designed to be co-extruded in one shot with ALBESTER SilkyMatt<sup>TM</sup> 3115 resin to produce low gloss powder coatings. It provides a general improvement on mechanical properties, excellent storage stability and weathering resistance compared to ALBESTER SilkyMatt<sup>TM</sup> 3225 resin. The system is suitable for dye-sublimation.

#### Starting Formula: Low Gloss Formula

ALBESTER SilkyMatt <sup>TM</sup> 3600	504,8
ALBESTER SilkyMatt <sup>™</sup> 3115	168
Uretdione	288
Flow Agent <sup>2</sup>	10
Benzoin	3
Bayferrox 420 Y	23
Bayferrox 130 M	1
Bayferrox 306 T	2,2
	1000

<sup>&</sup>lt;sup>2</sup>66% active matter.

Baking Schedule:

10 minutes at 200°C (object temperature).

# **Shipping and Storage**

ALBESTER SilkyMatt<sup>TM</sup> 3600 resin should be stored in the original, undamaged and unopened containers in a dry place at temperatures between 5 and 30°C. Exposure to direct sunlight should be avoided. Under these conditions, the shelf life of this product is 1 (one) year from the date of delivery. Based on experience, the resin proved stable for an additional 3 (three) years.

## **Product Safety**

Before handling please read the Safety Data Sheet of this product for advice on safety, use and disposal.

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